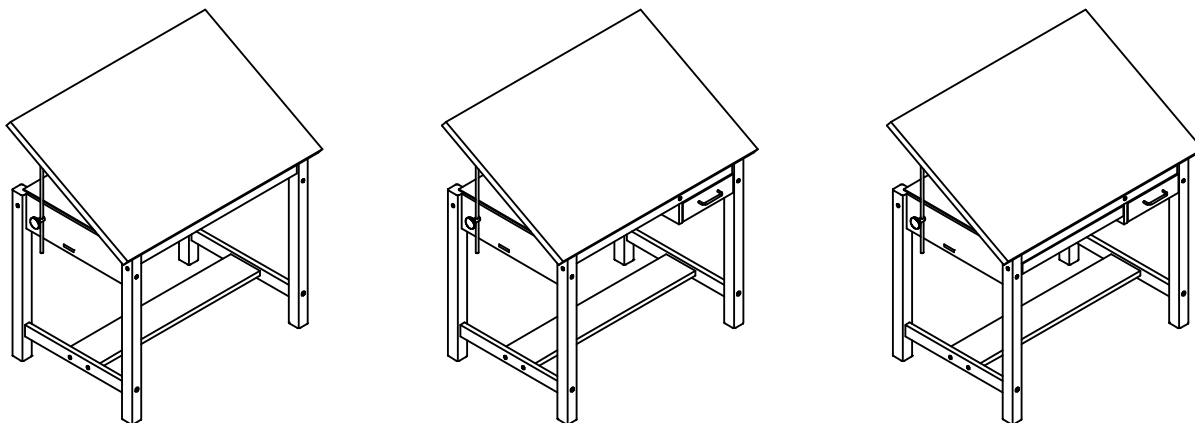


ASSEMBLY INSTRUCTIONS WOOD FOUR-POST TABLES



NOTE: Please count and inspect all pieces before disposing of any carton or packing materials.

When ordering components, specific color and/or size information may be required. Contact a Mayline Customer Service Representative. 1-800-822-8037

COMPONENTS:

REF. #	QTY.	DESCRIPTION	PART No.
1	1	R.H. SIDE ASSEMBLY	A1606
2	1	L.H. SIDE ASSEMBLY	A1607
3	1	FRONT RAIL ASSEMBLY	CALL~~
4	1	REAR RAIL	CALL~~
5	1	FOOT RAIL	CALL~~
6	1	DUST COVER	CALL~~
7	2	TILT ROD ASSEMBLY	A315

OPTIONAL COMPONENTS:

The following components are in addition to the TABLE components.

TOOL DRAWER ACCESSORY:

8	1	CENTER SUPPORT	A1604
9	1	TOOL DRAWER	A1623

SHALLOW DRAWER ACCESSORY:

10	1	SHALLOW DRAWER	CALL~~
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*for individual item, order that part number

HARDWARE BAG: TABLE w/o DRAWER - PART No. A4137
TABLE with DRAWER - PART No. A4175

REF. #	QTY.	DESCRIPTION	PART No.
E1	2	TILT ROD GUIDE	B160*
E2	2	UPPER HINGE	B194*
E3	2	KNOB	K13*
E4	10	5/16-18 SQUARE NUT	T11*
E5	16	NAIL	V23*
E6	2	5/16-18 X 1 1/4 SCREW	X102*
E7	10	#10 X 3/4 SCREW	X11*
E8	8	5/16 - 18 X 5 SCREW	X240*
E9	2	5/16 -18 X 3 1/2 SCREW	X241*

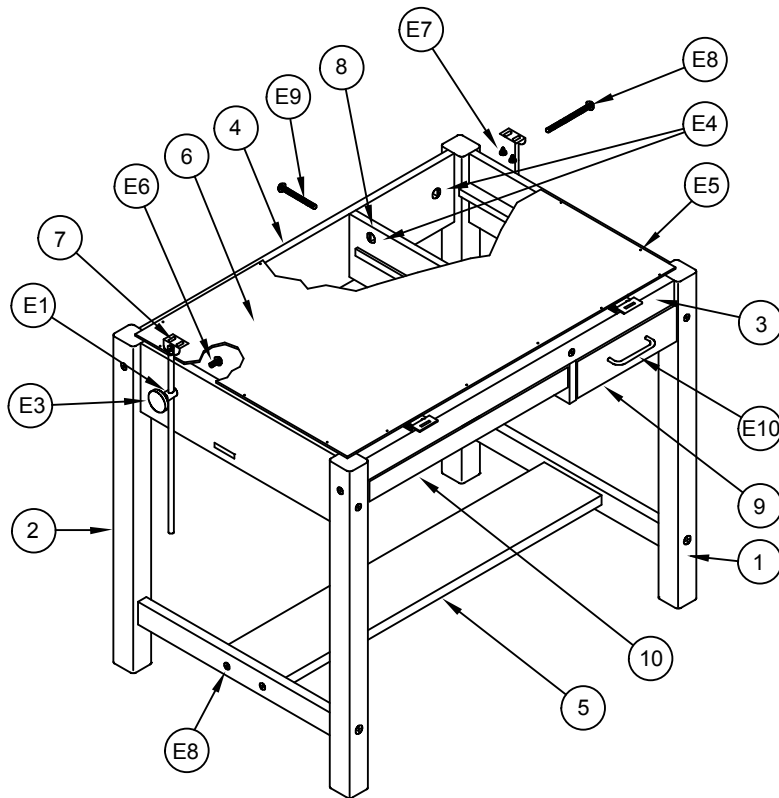
OPTIONAL COMPONENTS HARDWARE:

The following hardware is in addition to the Table Hardware .

TOOL DRAWER HARDWARE:

E10	1	BRASS HANDLE	Q410*
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~~Denotes Size



1. Set Table End Assemblies (1 & 2) on end, upside down with drawer glides to inside and tilt rod holes to back.

2. Attach Rear Rail (4), large holes to inside and slightly below center, to Table End Assemblies (1 & 2).

3. Attach Front Rail Assembly (3), hinges toward floor and facing forward, by aligning steel dowels with holes in Table End Assemblies (1 & 2). Tighten joint using 5/18-18 x 5 Screw (E8) and 5/16-18 Square Nut (E4).

4. Attach Foot Rail (5) to Table End Assemblies (1 & 2) by aligning steel dowels with holes in End Assemblies. Tighten joint by using 5/18-18 x 5" Screw (E8) and 5/16-18 Square Nuts (E4).

5. Turn table upright.

6. Attach Tilt Rod Guide (E1) using 5/16-18 x 1 1/4 Screw (E6). Tilt Rod Guide should be snug, but not tight, so Guide can swivel.

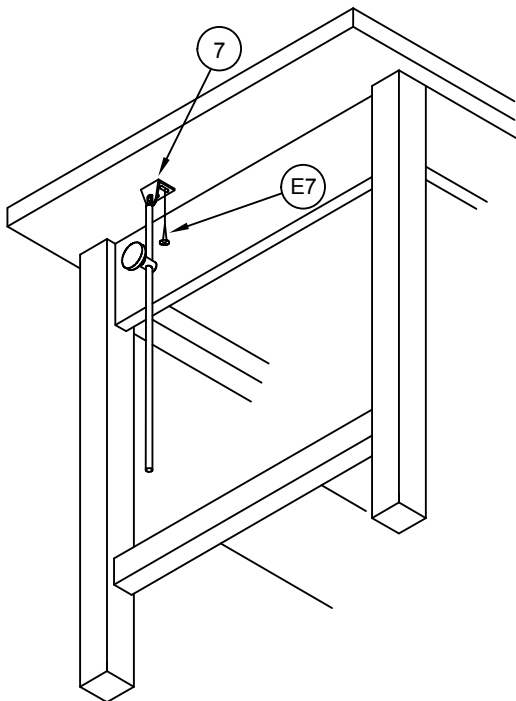
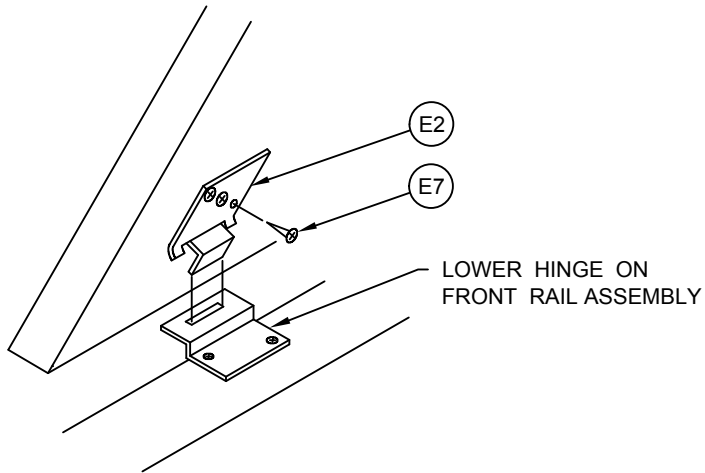
7. Slide Tilt Rod Assembly (7) through hole in Guide (E1) and hold in place with Plastic Knob (E3).

8. Attach OPTIONAL Center Support (8) with notch up and to front, aligning steel dowels in Rear Rail (4). Tighten joints by using 5/16-18 x 3 1/2 Screw (E9) and 5/16-18 Square Nut (E4).

9. Center and nail Dust Cover (6) to Table frame using Nails (E5). Three nails on sides and five nails front and back rails.

10. Insert OPTIONAL Drawers (9 & 10). Slight drawer fit adjustment can be made by loosening bolts and shifting the Center Support (8).

11. Attach Handle (E10) to Tool Drawer Assembly (9) using screws provided with handle.



12. Align holes in Upper Hinge (E2) with holes in underside of Top. Attach Upper Hinge to Top using #10 x 3/4 Screws (E7).

13. Hold Top in vertical position, insert ears of Upper Hinge (E2) into the slots of the Lower Hinge that has been pre attached to the front rail. Lower Top to a horizontal position.

14. Attach Tilt Rods (7) to Top using #10 x 3/4 Screws (E7).