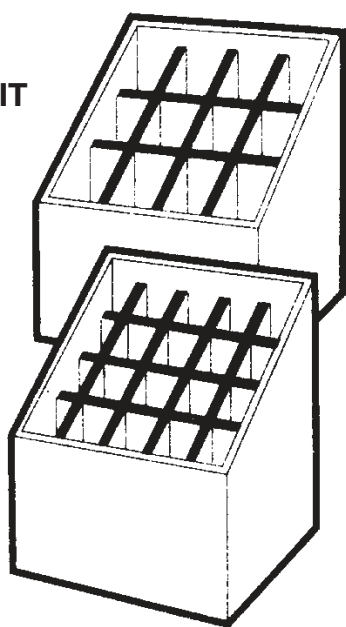


Upright roll file

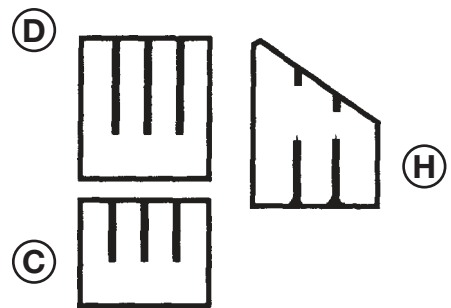
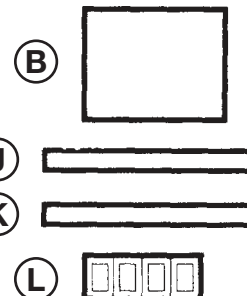
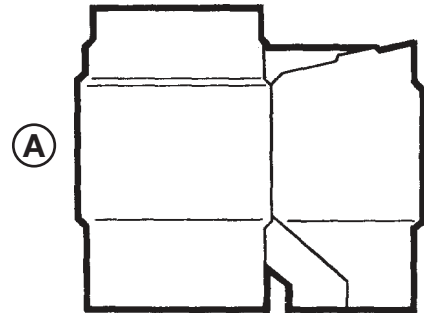
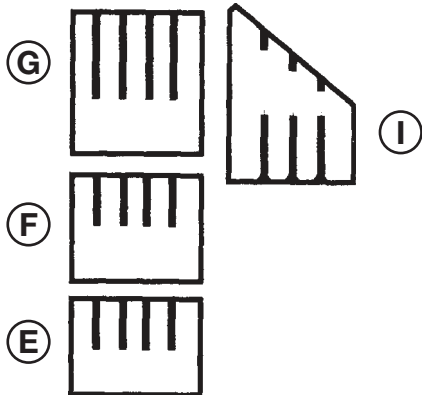
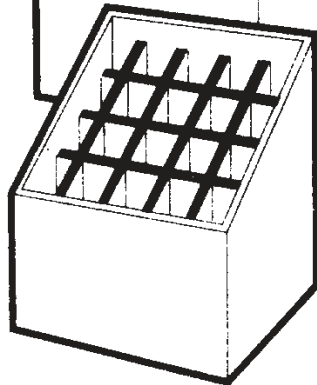
Assembly Instructions

for MODELS **627** and **628**

ASSEMBLED UNIT
Model 627
(12 Openings)



ASSEMBLED UNIT
Model 628
(20 Openings)



PARTS LIST

Item	Description	QTY.
A	Shell	1
B	Pad	1
C	Rectangular Partition (Short, Model 627)	1
D	Rectangular Partition (Tall, Model 627)	1
E	Rectangular Partition (Short, Model 628)	1
F	Rectangular Partition (Medium, Model 628)	1

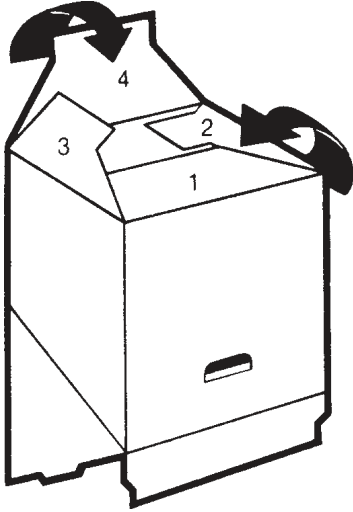
Item	Description	QTY.
G	Rectangular Partition (Tall, Model 628)	1
H	Triangular Partition (Model 627)	3
I	Triangular Partition (Model 628)	4
J	Open Channel	2 (627) 3 (628)
K	Closed Channel	3 (627) 4 (628)
L	Rubber Foot	4

Upright roll file

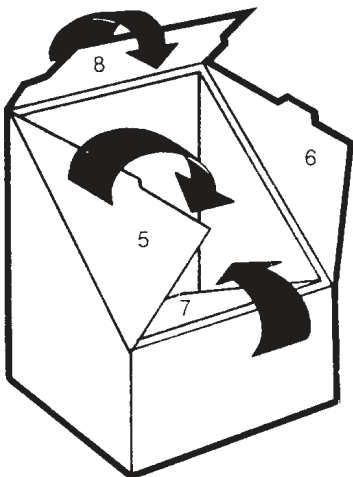
Assembly Instructions

for MODELS **627** and **628**

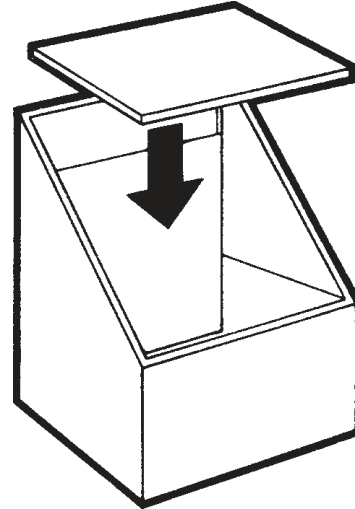
1. Square up the A Shell, with numbered flaps facing up. Fold in flaps 1, 2, 3 and 4, in that order. Push down on flap 4 until it locks under flap 1.



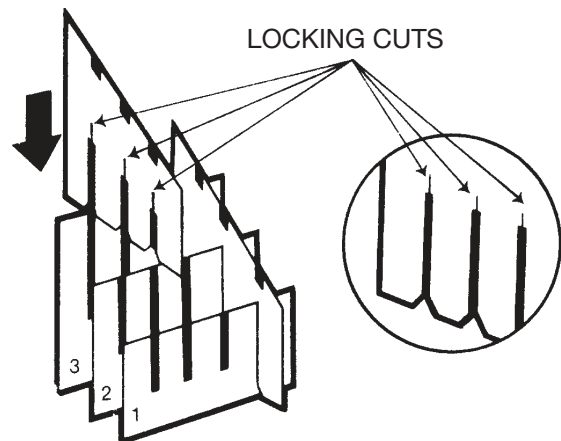
2. Turn the shell upright. Now fold in flaps 5 and 6; then fold in flaps 7 and 8 to lock 5 and 6 into place.



3. Push the B Pad into the bottom of the shell.



4. Place the Rectangular Partitions (C and D for Model 627; E , F and G for Model 628) in order by height. Push the Triangular Partitions (H for Model 627; I for Model 628) down into the slots until the "locking cut" is fully seated and the partition bottoms are even.

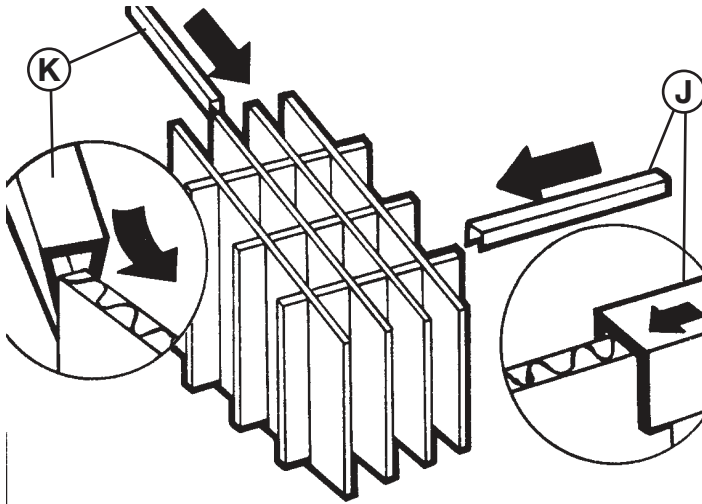


Upright roll file

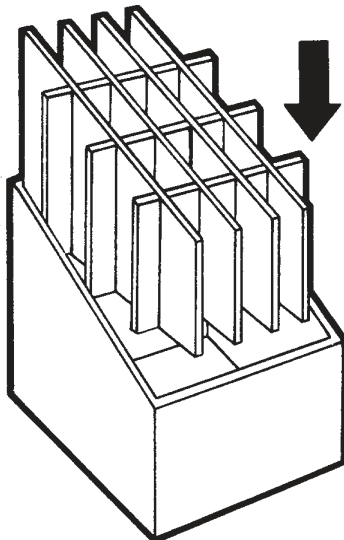
Assembly Instructions

for MODELS 627 and 628

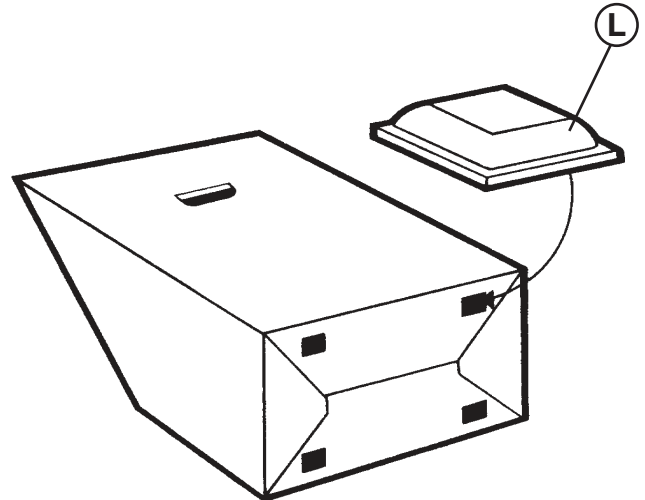
5. Slide the J Open Channels over the RECTANGULAR partitions; then slide the K Closed Channels over the triangular partitions



6. Place the assembled divider into the shell.



7. Remove the backing material from the L Rubber Feet, and place them on the printed squares; press firmly.



8. Completed Upright Roll File.

